

	Port ID		Wire ID / Color	Cable ID	Signal Description
INPUTS	Ina	+			
	Ina	-			
	Inb	+			
	Inb	-			
	Inc	+			
	Inc	-			
	Ind	+			
	Ind	-			
	Ine	A			
	Ine	B			
OUTPUTS	IO	A			
	IO	B			
	Out1	A			
	Out1	B			
	Out2	A			
	Out2	B			
	GND				
	Out3	A			
	Out3	B			
	Out4	A			
	Out4	B			
	USB	USB	TXD		
USB		RXD			
24V DC	Vin	+			
	Vin	-			
RS-232	RS232	TXD			
	RS232	RXD			
ETH	Eth/net	TXD			
	Eth/net	RXD			

ETHERNET INTERFACE			
Ethernet IP address:	UDP Client Settings		
. . .	<i>Description</i>	<i>Send to</i>	<i>UDP Port</i>
<i>Subnet Mask:</i> 255.255.255.0
Basic Serial Settings:
<i>Description:</i>
<i>Baud Rate:</i> bps

SETTINGS			
Dip Switches			Baud Rate
	ON	OFF	<i>Ina-Inc: 4.800 bps</i>
1			Ind:
2		 bps
3			Ine and Outputs:
4		 bps